



JOHN WINTER & CO LTD

TECHNICAL DATA

Sand Additive

ANTI FINN NO2 MG

DESCRIPTION

A grey powdered sand additive.

FUNCTION

AF#2MG can be used in most core processes to eliminate veining in the finished casting, reducing re-work and scrap. It is used predominantly in PUCB.

RECOMMENDED APPLICATION

Preferably added to the dry sand prior to resin addition. Addition rates are typically between 0.5% - 1.0% of sand weight and is sufficient in most cases to eliminate all finning. Large or problematic cores may require slightly higher addition rates. When using this product cores will be turned green in colour to assist in identification to ensure addition is present within the core. Core blower applications will also gain from improved flowability of the sand this aiding the blowing process.

(Further information contained within specific technical brochure)

PACKAGING

25 kg & 750 kg bags

John Winter & Co Ltd
Halifax
West Yorkshire
HX2 7DP

Tel: + 1422 364213
www.johnwinter.co.uk