



## FOUNDRY PRODUCTS: Technical Data Sheet

**PRODUCT: Rapidcure™ Cold Box Additives: Third Part Additives**

### Third Part Additive

*For Water Based Core Wash Systems*

A complex oil-novolac based cooked resin additive, it is designed to be used at 6 - 10%, based on Part A in Cold Box system. This additive will improve humidity resistance and will increase baking strength when using a water based Core Wash/oven drying set-up. This product must be mixed simultaneously with the binder system in the mixer head. This product contains a proprietary reacted blend of natural oils and phenolic modifiers and may also be used for operations where difficulty in core stripping is encountered.

Appearance:	Amber
R.I.	1.4918 typical
Viscosity 25°C	80 cps typical
Specific Gravity	0.940 typical
Flashpoint TCC °F	150 deg F

This product is available in drums and totes and must be kept in a dry storage area. For further information on this product please contact our technical service department.

Technical Data

#### **MANCUSO CHEMICALS LIMITED**

5725 Progress St.,  
Niagara Falls ON  
Canada L2E 6X8

[www.mancusochemicals.com](http://www.mancusochemicals.com) © Mancuso Chemicals Ltd. 2005

