



STEEL AND TIN MILL: Technical Data Sheet

PRODUCT: Tin-Plating Electrolyte System – ManBrite™ Phenol Sulphonic Acid

DESCRIPTION:

Phenol based sulphonic acid that results from the condensation of phenol with fuming Sulphonic Acid. Fabricated in specialised glass equipment. Mancuso Chemicals Limited is the largest manufacturer in Canada and is approved by Steel Mills in: Canada, USA, Taiwan, Brasil, Chile, Venezuela, Columbia, and Mexico.

FIELD OF APPLICATION:

US Steel approved, Phenol Sulphonic Acid for Tin Plating operations using the Ferrostan® process. Is also used in non-tin plating operations.

CHEMICAL & PHYSICAL PROPERTIES**:

THIS PRODUCT CONFORMS TO US STEEL SPECIFICATIONS.

Customized specifications are available at no extra charge.

Typical Specifications:

PSA Content	65.0 – 67.0 %
Free Sulphuric Acid	2.50% maximum
Free Phenol	From 0.1 to as needed
Iron Content	0.01 Max (as low as 0.005 ppm)
Freezing Point	3°C
ENSA-6 Solubility	92% min.

SHELF LIFE:

Must be stored in polylined containers – available in pails, drums or totes. Not to be stored at temperatures below 5 °C. Minimum one year shelf life. Do not store in direct sunlight.

SAFETY MEASURES:

It is a strong acid and therefore, all precautions for handling these materials must be taken (safety glasses and rubber gloves when transferring). Refer to MSDS for further information.

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FERROSTAN® is a registered trademark of United States Steel Corporation

MANCUSO CHEMICALS LIMITED

5725 Progress St.,

Niagara Falls ON

Canada L2E 6X8

www.mancusochemicals.com

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Technical Data